

KORE Industries	科锐塑胶工业(中山)有限公司 Kore Industries zhongshan Co., LTD.	文件编号	WI-DS-ADAC-04_1
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作业指导书	螺丝-杯头螺丝	制订日期	2019.04.19
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- 1.0 杯头螺丝统一使用美制粗牙的标准。
- 2.0 下图是标准的杯头螺丝规格表。

	3.5052M M	4.1656M M	4.826MM	6.35MM	7.9375M M	9.525MM M	12.7MM	15.875M M	19.05MM	25.4MM	
	NO. 6	NO. 8	NO. 10	1/4	5/16	3/8	1/2	5/8	3/4	1	
DECIMAL EQUIVALENT	.138	.164	.190	.250	.3125	.375	.500	.625	.750	1.000	DECIMAL EQUIVALENT
THREADS PER INCH NATIONAL COARSE	32	32	24	20	18	16	13	11	10	8	THREADS PER INCH NATIONAL COARSE
6.35MM	1/4	●	●								1/4
9.525MM	3/8	●	●	●	●						3/8
12.7MM	1/2	●	●	●	●	●					1/2
15.875M M	5/8	●	●	●	●	●	●				5/8
19.05MM	3/4	●	●	●	●	●	●	●			3/4
22.225M M	7/8	●	●	●	●	●	●	●			7/8
25.4MM	1	●	●	●	●	●	●	●	●		1
31.75MM	1 1/4		●	●	●	●	●	●			1 1/4
38.1MM	1 1/2		●	●	●	●	●	●			1 1/2
44.45MM	1 3/4			●	●	●	●	●			1 3/4
50.8MM	2			●	●	●	●	●	●		2
57.15MM	2 1/4				●	●	●	●	●		2 1/4
63.5MM	2 1/2				●	●	●	●	●	●	2 1/2
69.85MM	2 3/4				●	●	●	●	●		2 3/4
76.2MM	3				●	●	●	●	●	●	3
82.55MM	3 1/4					●	●	●	●		3 1/4
88.9MM	3 1/2					●	●	●	●	●	3 1/2
101.6MM	4						●	●	●	●	4
114.3MM	4 1/2						●	●	●		4 1/2
127MM	5						●	●	●	●	5
133.35MM	5 1/4							●			5 1/4
139.7MM	5 1/2							●	●	●	5 1/2
146.05M M	5 3/4							●			5 3/4
152.4MM	6						●	●	●	●	6
165.1MM	6 1/2							●	●	●	6 1/2
177.8MM	7							●	●	●	7
190.5MM	7 1/2							●	●		7 1/2
203.2MM	8							●	●	●	8
228.6MM	9							●			9
254MM	10							●	●		10
304.8MM	12							●	●	●	12
MAX HEAD DIAMETER	.226	.270	5/16	3/8	15/32	9/16	3/4	5/16	1 1/8	1 1/2	MAX HEAD DIAMETER
MAX HEAD HEIGHT	.138	.164	.190	1/4	5/16	3/8	1/2	5/8	3/4	1	MAX HEAD HEIGHT
SIZE OF HEX HOLE	7/64	9/64	5/32	3/16	1/4	5/16	3/8	1/2	5/8	3/4	SIZE OF HEX HOLE

L = LENGTH UNDER THE HEAD

科锐塑胶工业(中山)有限公司

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