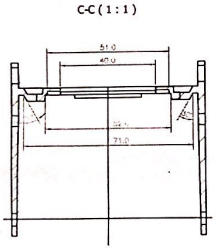
Kore Industries Zhongshan Co.,Ltd.

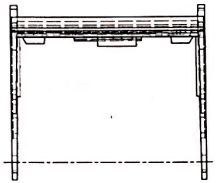
✓ New Tooling新模	Transfer Tooling转模
Modification改模	Reference参考

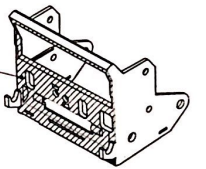
Remarks备注:

Sign & Date签名&日期: 21.2.25

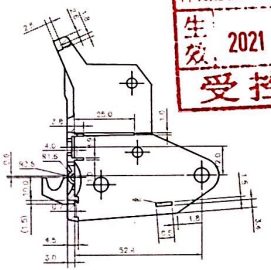
Resp. Dept.发放部门: QC.PE.模具.冶具

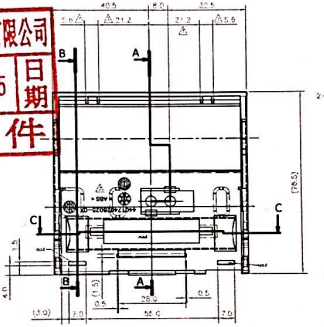


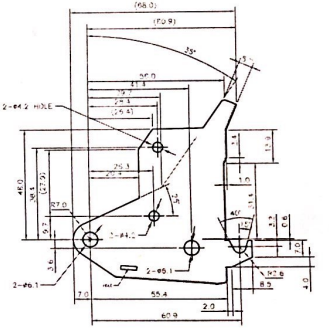


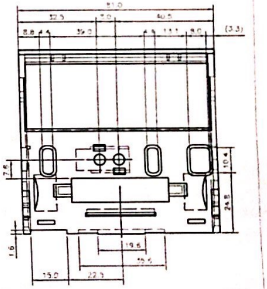


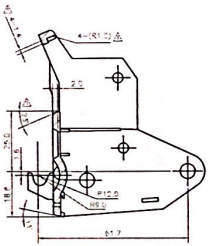
科技星软工业(中山)有限公司
生效 2021-02-25 日期
受控文件











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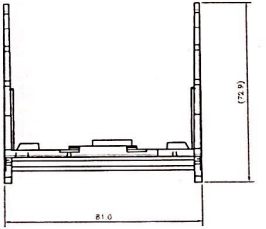

2			
1	070218	ADD ENGRAVING ON VIEW	RW
		ADD UL RATING	
0	020118	ADD 4 RIBS & DIMENSIONS	RW
		AMEND NOTE	
	DATE	ALTERATIONS	SIGN

DETAILS	SIZE	MATERIAL ABS(HB)	FINISHING	SCT R&D	(C) DIGI SINGAPORE
	HOLE POSITION	MATERIAL SIZE t = 3.0	HEAT TREATMENT	SCALE 1/1	UNIT mm
	HOLE SIZE	SURFACE TREATMENT	HARDNESS	DATE 01.06.2017	
PARTS NAME	COVER A) (HEAD UNIT (44)			PART CODE	4.40174.028.025.02
				MODEL	SM-6000

	APPROVED	VERIFIED	CHECKED	DESIGNED	DRAWN
	HUI	KOON	DERRICK		BRYAN

PAGE	A2	FILE TYPE	Mastar

NOTE:
1. DRAFT ANGLE: REFER TO 3D
2. UNSPECIFIED RADIUS: 1.0MM
3. UNSPECIFIED SHAFT ANGLE: 1.0°
4. NO SHARP EDGES, MINIMUM RADIUS 0.2MM
5. MATERIAL MUST BE ROHS COMPLIANT
6. NO FLAKED ALUMINUM AT ALL SURFACE & EDGES
7. GATE POINT & EJECTOR MARKS SHOULD NOT PROTRUDE FROM SURFACE
8. NO SCRATCHES AT ALL SURFACES
9. COLOUR: BLACK
10. SURFACE ROUGHNESS: 0.3 (MIRROR FINISH)

PRINTING DEVIATION IN DIMENSION WITHOUT TOLERANCE INDICATION FOR MOULD PARTS (mm)

RANGE	FINE	MEDIUM	COARSE
0 < L ≤ 6	0.05	0.10	0.3
6 < L ≤ 30	0.1	0.2	0.4
30 < L ≤ 120	0.2	0.4	0.8
120 < L ≤ 400	0.4	0.8	2.0
400 < L ≤ 1000	0.6	1.2	3.0
1000 < L ≤ 2000	0.8	1.6	4.0
2000 < L ≤ 4000	1.0	2.0	5.0

* PART NUMBER/REVISION INFO/BATCH NO./PRECYCLE LOGO TO BE INDICATED ON INNER SURFACE.

(4401740280025-01 PC ABS)

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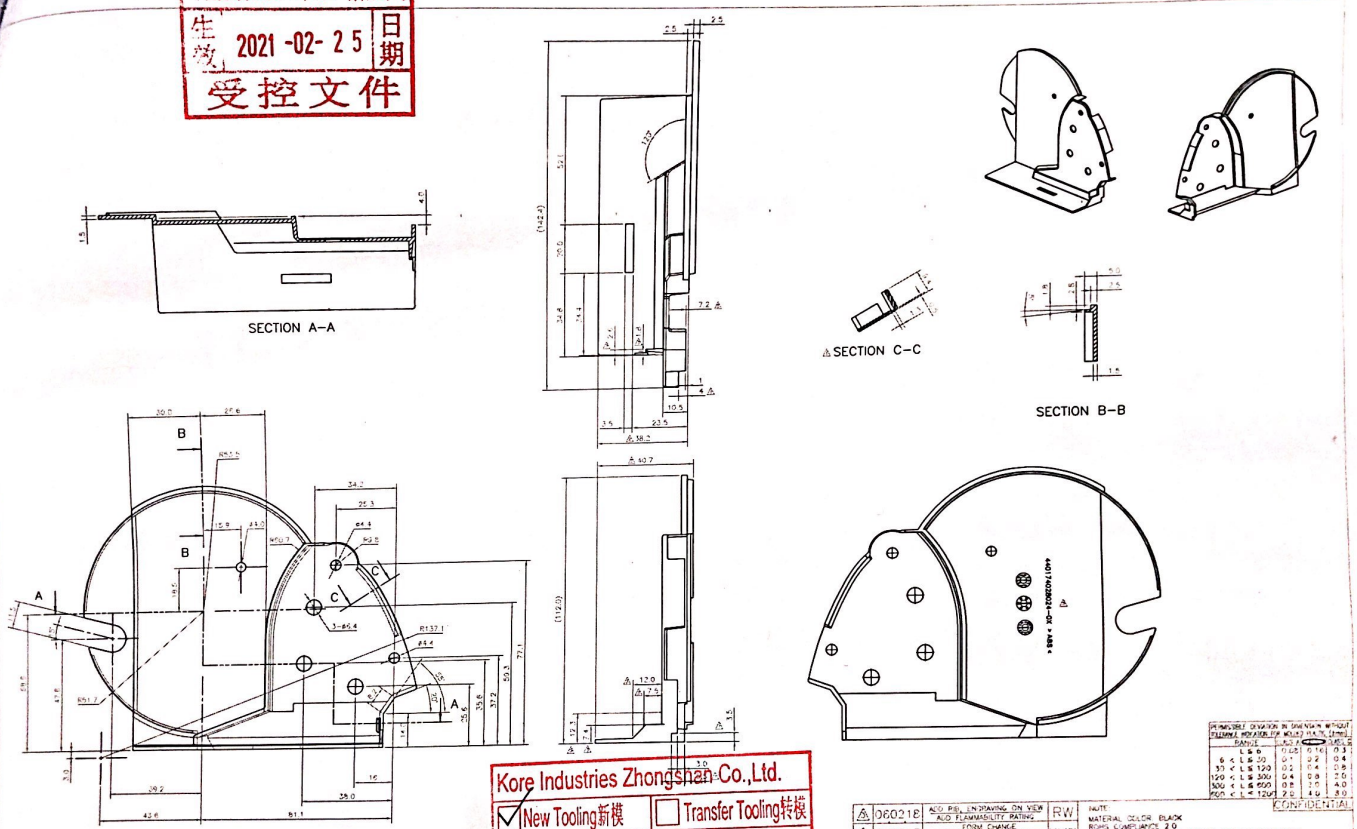
科锐塑胶工业（中山）有限公司
生效日期 2021-02-25
受控文件



Kore Industries Zhongshan Co.,Ltd.				
☑ New Tooling新模		☐ Transfer Tooling转模		
☐ Modification改模		☐ Reference参考		
Remarks备注:				
Sign & Date签名&日期:	海明光 21.2.25			
Resp. Dept.发放部门:	Q部 中国	模具	设计	

060218	ADD PBL LEN DRAWING ON VIEW ADD FLAMMABILITY RATING	RW		
200917	FORM CHANGE	YAMADA		
100617	FORM CHANGE	YAMADA		
DATE	ALTERATIONS	SIGN		

GENERALE TOLERANCE	SIZE	MATERIAL ABS(HB)	FINISHED	
	MAKE POSITION	MATERIAL SIZE	HEAT TREATMENT	
	MAKE SIZE	SURFACE TREATMENT	HARDNESS	
PARTS NAME	COVER AX			
	(GEAR OPENSIDE 140)			

NOTE
MATERIAL COLOR: BLACK
ROHS COMPLIANCE 2.0
REFER TO 3D DATA FOR DETAILS AND DRAFT ANGLES

CONFIDENTIAL

REF R&D	(C) DIGI SINGAPORE		
SCALE 1/1	UNIT mm	APPROVED HUI	VERIFIED KOON
CHECKED DERRICK	DESIGNED YAMADA	DRAWN AMADA	
DATE 15.04.2017			
PART CODE 4.40174.028.024.03			
MODEL SM-6000	PRINT A2	FILE TYPE Mastar	

PERMISSIBLE DEVIATION IN DIMENSION WITHOUT TOLERANCE INDICATION FOR MOLDED PLASTIC (mm)			
RANGE	±0.1	±0.2	±0.3
L ≤ 6	0.05	0.1	0.1
6 < L ≤ 30	0.1	0.2	0.4
30 < L ≤ 120	0.2	0.4	0.8
120 < L ≤ 300	0.4	0.8	1.6
300 < L ≤ 600	0.8	1.6	4.0
600 < L ≤ 1200	1.6	4.0	8.0

扫描全能王 创建