Core Industries Zhongshan Co.,Ltd.

✓ New Tooling新模	Transfer Tooling转模
Modification改模	Reference参考

Remarks备注:

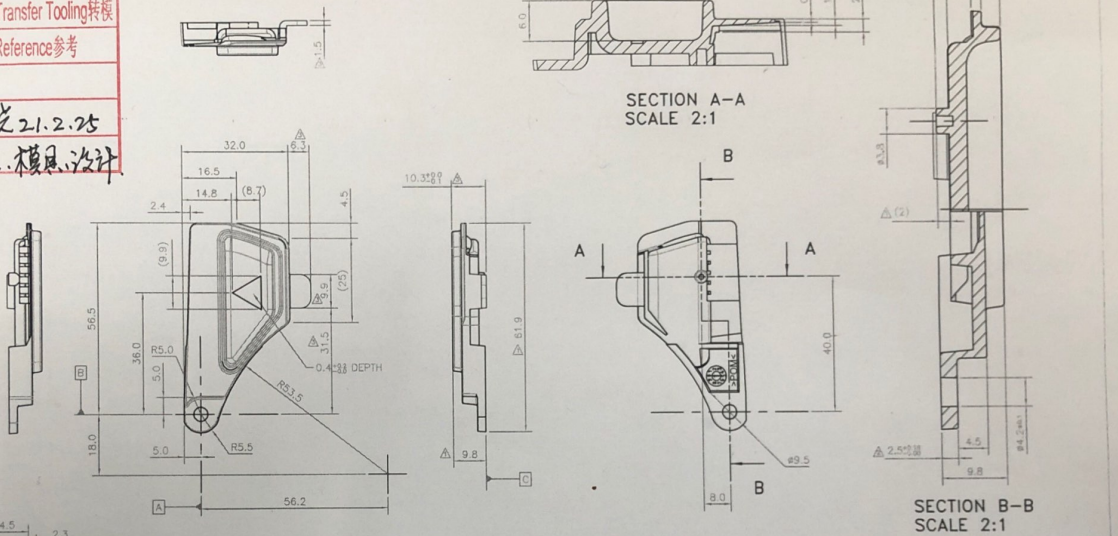
Sign & Date签名&日期: 谭姗莹 21.2.25

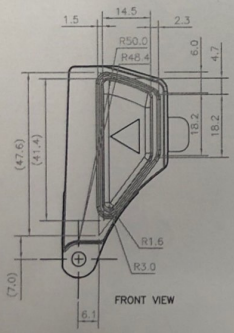
Resp. Dept.发放部门: QC.IPE.模具.设计

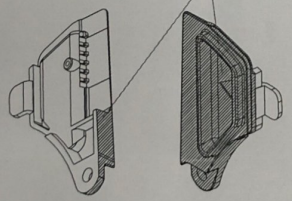
核准 (中山) 有限公司

生效 2021-02-25 日期

受控文件







*MATERIAL/REVISION DIAL TO BE INDICATED CONCAVE ON INNER SURFACE.

(>POM<)

PERMISSIBLE DEVIATION IN DIMENSION WITHOUT TOLERANCE INDICATION FOR MOULDED PLASTIC (Unit)			
RANGE	CLASS A	CLASS B	CLASS C
L ≦ 6	0.05	0.10	0.3
6 < L ≦ 30	0.1	0.2	0.4
30 < L ≦ 120	0.2	0.4	0.8
120 < L ≦ 300	0.4	0.8	2.0
300 < L ≦ 600	0.8	2.0	4.0
600 < L < 1200	2.0	4.0	8.0

CONFIDENTIAL

	DATE	ALTERATIONS	SIGN
3	010819	ADDED RIB	KS
2	180418	AMEND TOLERANCE	RW
1	220917	REMOVE MATERIAL	山田

NOTE:
1. UNSPECIFIED DRAFT ANGLE REFER to 3D
2. FLAMMABILITY STANDARD: UL94 HB
3. NO SHARP EDGES, MINIMUM RADIUS 0.5MM
4. TEXTURING: HN-2012 (NIHON ETCHING)
5. MATERIAL COLOR: 6N015 DEEP GRAY
6. ROHS COMPLIANCE 2.0
7. REFER TO 3D DATA FOR DETAILS

GENERAL TOLERANCE			
SIZE	MATERIAL POM	FINISHING ~( )	
HOLE POSITON ± 0.2	MATERIAL SIZE t = 2.0	HEAT TREATMENT	
HOLE SIZE ± 0.1	SURFACE TREATMENT	HARDNESS	

DEPT R&D	(C) DIGI SINGAPORE				
SCALE 1/1	UNIT mm	APPROVED HUI	VERIFIED KOON	CHECKED DERRICK	DESIGNED 山田	DRAWN RW
DATE 24.07.2017					
PARTS NAME	LEVER AA (BUTTON)	PART CODE	4.40174.056.001.03		
MODEL	SM-6000	P.SIZE	A3	FILE TYPE	Master

扫描全能王 创建