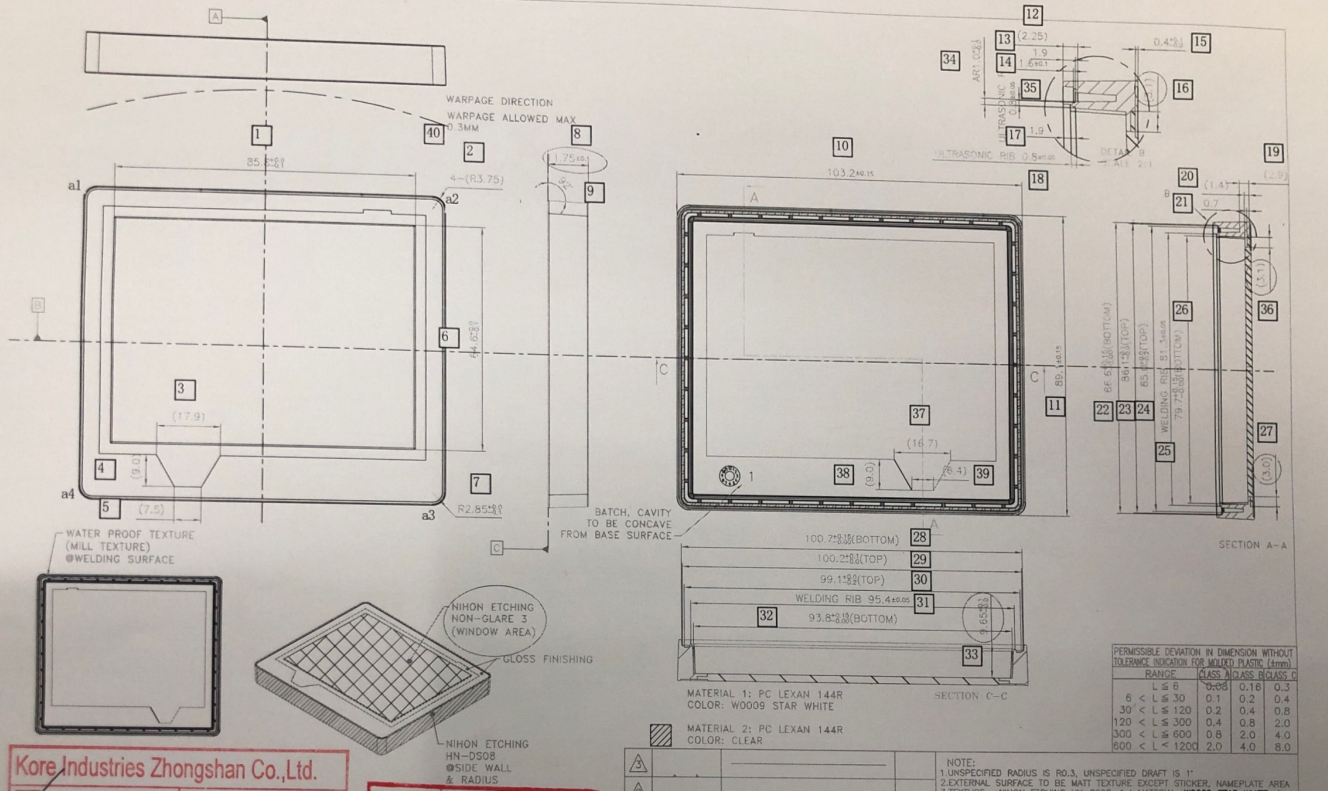

PERMISSIBLE DEVIATION IN DIMENSION WITHOUT TOLERANCE INDICATION FOR MOLDED PLASTIC (4mm)			
RANGE	CLASS A	CLASS B	CLASS C
L ≤ 6	0.05	0.16	0.3
6 < L ≤ 30	0.1	0.2	0.4
30 < L ≤ 120	0.2	0.4	0.8
120 < L ≤ 300	0.4	0.8	2.0
300 < L ≤ 600	0.8	2.0	4.0
600 < L < 1200	2.0	4.0	8.0

NOTE:
1.UNSPECIFIED RADIUS IS R0.3, UNSPECIFIED DRAFT IS 1°
2.EXTERNAL SURFACE TO BE MATT TEXTURE EXCEPT STICKER, NAMEPLATE AREA
3.TEXTURE : NIHON ETCHING HN-DS08, 1st MATERIAL: **W0009 STAR WHITE**, 2nd MATERIAL COLOR: CLEAR
4.STRICTLY NO RECYCLED MATERIAL TO BE USED DURING MOLDING
5.MATERIAL MUST BE UV RESISTANCE, **APPROVED BY FDA**, ROHS COMPLIANCE
6.NO FLASHES ALLOWED

DATE	ALTERATIONS	SIGN
3		
2		
1 27.03.17	UPDATE EXTERNAL PROFILE COLOR W0009 STAR WHITE	sekin

GENERAL TOLERANCE					
SIZE	MATERIAL PC(OVERMOLD)	FINISHING ~ ( )	DEPT R&D	DIGI SINGAPORE	
HOLE POSITON	MATERIAL SIZE	HEAT TREATMENT	SCALE 1/1	UNIT mm	APPROVED / VERIFIED / CHECKED / DESIGNED / DRAWN
HOLE SIZE	SURFACE TREATMENT	HARDNESS	DATE 03.01.2017		HUI / KOON / DERRICK / SEKLIN / SEKLIN

PARTS NAME	COVER AA (FRT-WF4.2-WHITE)	PART CODE	4.70152.028.001.01				
		MODEL	ELABEL 4.2	P.SIZE	A3	FILE TYPE	Master

Kore Industries Zhongshan Co.,Ltd.

☑ New Tooling新模	☐ Transfer Tooling转模
☐ Modification改模	☐ Reference参考

Remarks备注:

Sign & Date签名&日期: 21.2.25

Resp. Dept.发放部门: QC.PE.模具.设计.

科锐塑胶工业（中山）有限公司

生效 2021-02-25 日期

受控文件

扫描全能王 创建