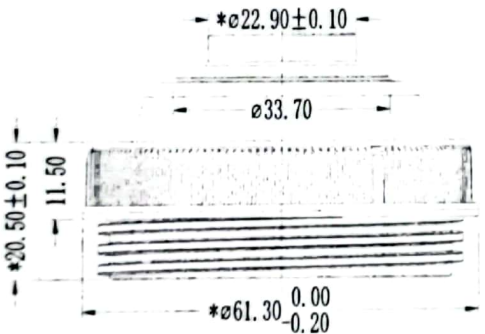
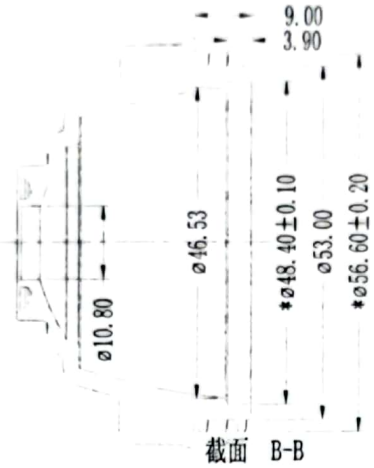
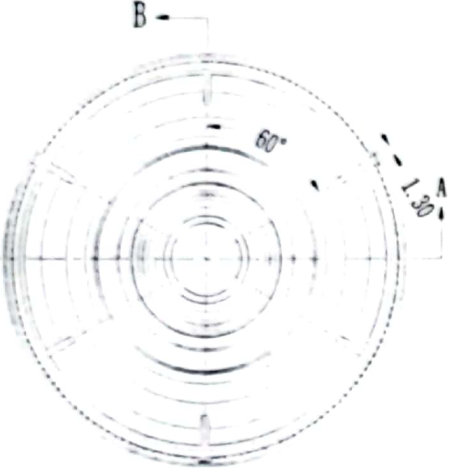


PLASTIC TOLERANCE				METAL TOLERANCE				DIMENSIONAL TOLERANCE			
0-10	10-20	20-30	30-40	0-10	10-20	20-30	30-40	0-10	10-20	20-30	30-40
±0.10	±0.15	±0.20	±0.25	±0.05	±0.08	±0.10	±0.15	±0.10	±0.15	±0.20	±0.25

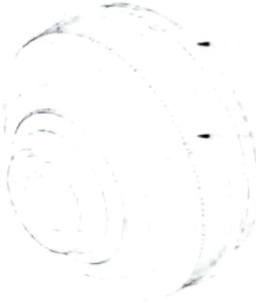
DRAWING DESCRIPTION  
FINAL PRODUCTION  
TOOLING  
OBTAINING A SAMPLE

生效  
 2021-09-30  
 受控文件  
 科敏塑胶工业(中山)有限公司



Kore Industries Zhongshan Co., Ltd.

<input checked="" type="checkbox"/> Moulding 开模	<input type="checkbox"/> Transfer Tooling 转模
<input type="checkbox"/> Modification 改模	<input type="checkbox"/> Reference 参考
Remarks 备注: M20210020	
Sign & Date 签名 & 日期: [Signature] 2021/9/30	
Resp. Dept. 发放部门: 品质项目 制模	



\*外螺牙和适配头实配  
\*外型和机头外壳实配

- 技术要求:
1. 材料为PBT, 模穴数1\*2, 颜色按订单要求, 零件净重约32g;
  2. 外观表面干净整洁, 不能有批锋、缩水、缺料、流痕、变形等不良现象;
  3. \*为重要尺寸, 未注公差按公差表要求;
  4. 材料符合RoHS/REACH/PAMS/FDA/LFGB等要求;

**eternal 亿龙**

ETERNAL (GUANGDONG) TECH ELECTRIC CO., LTD.  
 PART NAME: 机头  
 PART NO.: 2269D-282-040  
 MATERIAL: PBT  
 REGIND: MAX 0%  
 SCALE: 1:1

TITLE: CJ-269DG 手动咖啡机  
 DESIGNED BY: 张志斌 DATE: 20201228  
 CHECKED BY: 李合 DATE: 20201228  
 APPR. BY: 何仕培 DATE: 20201228  
 UNIT: mm SHEET: 1 OF 1  
 ME PL RU ASS'Y PACK DRAWING NO.: 269DG3  
 FINISH: GLOSS ISSUE NO: A0

A4 FRAME

A4 FRAME



扫描全能王 创建